

Abstract of the Disclosure

1. The throwaway tip characterized that the shape is approximately square type plate late , and the corner angle of the another two corner tooth which adjoins each other of one face is made as  $90^{\circ}$  or less , and the other two corner edge which counters respectively is made as non parallel cutting tooth .
2. The throwaway type cutting tool characterized that two or more throwaway tip is the same as the throwaway tip of claim 1, and the throwaway tips are arranged so that the other two corner tooth projects respectively to a perimeter side of a tip of a main part of a tool , in a throwaway type cutting tool that the two or more throwaway tips are arranged so that the tip is projected respectively to a tip side of a main part of a tool .

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